



Model WAL1002 Insert Template Instruction Sheet

!WARNING

BE CAREFUL WHEN USING POWER TOOLS TO CREATE THIS INLAY INSERT. THIS WORKPIECE IS SMALL, WHICH WILL REQUIRE EXTRA CARE WHEN CUTTING OR SANDING. PLEASE REVIEW THE SAFETY INSTRUCTIONS ON YOUR EQUIPMENT BEFORE BEGINNING.

Making an Inlay Insert

Below are 5 inlay templates that have been printed at actual size. You can use these as a guide for generating the inlay insert in almost any soft, sand-to-shape material, like wood, ivory, shell or plastics. We recommend that you experiment with the following technique on a test piece before cutting and shaping valuable materials.

1. Cut out one of the inlay templates below along the dotted line.
2. Cut a test piece approximately the same length and width. We recommend that the thickness should be between $\frac{3}{32}$ " and $\frac{1}{8}$ ".
3. Use a spray on adhesive to mount the template onto the workpiece. Be sure to follow the safety instructions listed on the spray

adhesive and do this in a well ventilated area.

4. Using a bandsaw, scroll saw or coping saw, cut closely to the line, but not on the line on the template.
5. Using a disk sander, belt sander or sandpaper that has been mounted to a flat surface, finish removing all the material up to the line. DO NOT remove any of the line. This template was developed to fit snugly when the workpiece is the same size as the outside border of the line.
6. Test fit the workpiece into the cavity on the handle of the knife.
7. Make any adjustments until the workpiece fits to your satisfaction.
8. Repeat the above steps with other test workpieces until you are confident and then produce the inlay insert you want to use in your knife.
9. Glue the inlay insert into place. Make sure that the glue you use is compatible with the inlay insert and handle of the knife. Also, it should be a glue that when dry, remains flexible.

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