



# G0454 Headstock Parts List

REF	PART #	DESCRIPTION
1	P0454001	COGGED V-BELT MX-60
2	P0454002	CAP SCREW M6-1 X 12
3V2	P0454003V2	MAG SWITCH ASSEMBLY V2.01.11
3-1	P0454003-1	MAG SWITCH FRONT COVER
3-2	P0454003-2	MAG SWITCH BRACKET
3-3	P0454003-3	CONTACTOR NHD C-35D 220V
3-4V2	P0454003-4V2	OL RELAY NHD NTH-32 28-32A V2.08.12
3-5	P0454003-5	MAG SWITCH REAR COVER
4	P0454004	CHAIN 06B-1 X 67
5	P0454005	CAP SCREW M6-1 X 10
6	P0454006	HANDWHEEL LABEL
8	P0454008	OIL LEVEL LABEL
9	P0454009	IDLER BRACKET COLLAR
10	P0454010	EXTENSION SPRING
11	P0454011	HANGER
12	P0454012	ROLL PIN 6 X 20
13	P0454013	BRACKET
14	P0454014	IDLER PULLEY
15	P0454015	IDLER MOUNTING SHAFT
17	P0454017	HANDWHEEL COLLAR
18	P0454018	HEX BOLT M6-1 X 12
19	P0454019	FLAT WASHER 6MM
20	P0454020	STAR KNOB M8-1.25
24	P0454024	BELT COVER
25	P0454025	HEX NUT M8-1.25
26	P0454026	FLAT WASHER 8MM
27	P0454027	HEX STANDOFF
28	P0454028	BELT GUARD
29	P0454029	FLANGE BOLT M6-1 X 10
30	P0454030	SAFETY HATCH
32	P0454032	CAP SCREW M8-1.25 X 40
34	P0454034	CHAIN DRIVE COVER
35	P0454035	CUT LIMITER POINTER
36	P0454036	PHLP HD SCR M6-1 X 12
37	P0454037	FLAT WASHER 6MM
38	P0454038	HANDWHEEL SCALE
39	P0454039	HANDLE
40	P0454040	HANDWHEEL
41	P0454041	HEX NUT M12-1.75
42	P0454042	FLAT WASHER 12MM
43	P0454043	KEY 4 X 4 X 20
44	P0454044	WORM GEAR
45	P0454045	BALL BEARING 6201ZZ
46	P0454046	INT RETAINING RING 32MM
47	P0454047	CAP SCREW M5-.8 X 55

REF	PART #	DESCRIPTION
48A	P0454048A	WORM HOUSING ASSEMBLY
49	P0454049	RETURN ROLLER
50	P0454050	CAP SCREW M6-1 X 16
51	P0454051	ROLLER STAND
52	P0454052	FLANGE BOLT M6-1 X 12
53	P0454053	DUST HOOD
54	P0454054	TOP COVER GASKET
55	P0454055	FLANGE BOLT M6-1 X 12
56	P0454056	TOP COVER
57	P0454057	HEX BOLT M5-.8 X 12
58	P0454058	CUT LIMIT PLATE
59	P0454059	SET SCREW M8-1.25 X 12
60	P0454060	E-CLIP 15MM
61	P0454061	ANTI-KICKBACK FINGER SHAFT
62	P0454062	ANTI-KICKBACK SHAFT COLLAR
63	P0454063	ANTI-KICKBACK FINGER
64	P0454064	FLAT WASHER 6MM
65	P0454065	FLANGE BOLT M6-1 X 15
66	P0454066	CHIP DEFLECTOR PLATE
67	P0454067	FLANGE BOLT M6-1 X 12
68	P0454068	HOLD DOWN PLATE
69	P0454069	HEX NUT M6-1
70	P0454070	SET SCREW M6-1 X 20
71	P0454071	SET SCREW M6-1 X 12
72	P0454072	ADJUSTING SHAFT
73	P0454073	HEX BOLT M8-1.25 X 20
74	P0454074	LOCK WASHER 8MM
75	P0454075	PRESSURE BAR
76	P0454076	CHIP BREAKER BRACKET
77	P0454077	SET SCREW M6-1 X 16
78	P0454078	PRESSURE PLATE SHAFT
79	P0454079	FLANGE BOLT M6-1 X 12
80	P0454080	PLATE SPRING
81	P0454081	HEX NUT M6-1
82	P0454082	SET SCREW M6-1 X 20
83	P0454083	CHIP BREAKER
84	P0454084	HEX NUT M12-1.75
85	P0454085	LOCK WASHER 12MM
86	P0454086	EXT RETAINING RING 12MM
87	P0454087	LOCK ROD
88	P0454088	OUTFEED ROLLER SPROCKET
89	P0454089	OUTFEED ROLLER
90	P0454090	HEX BOLT M6-1 X 16
91	P0454091	FLAT WASHER 6MM



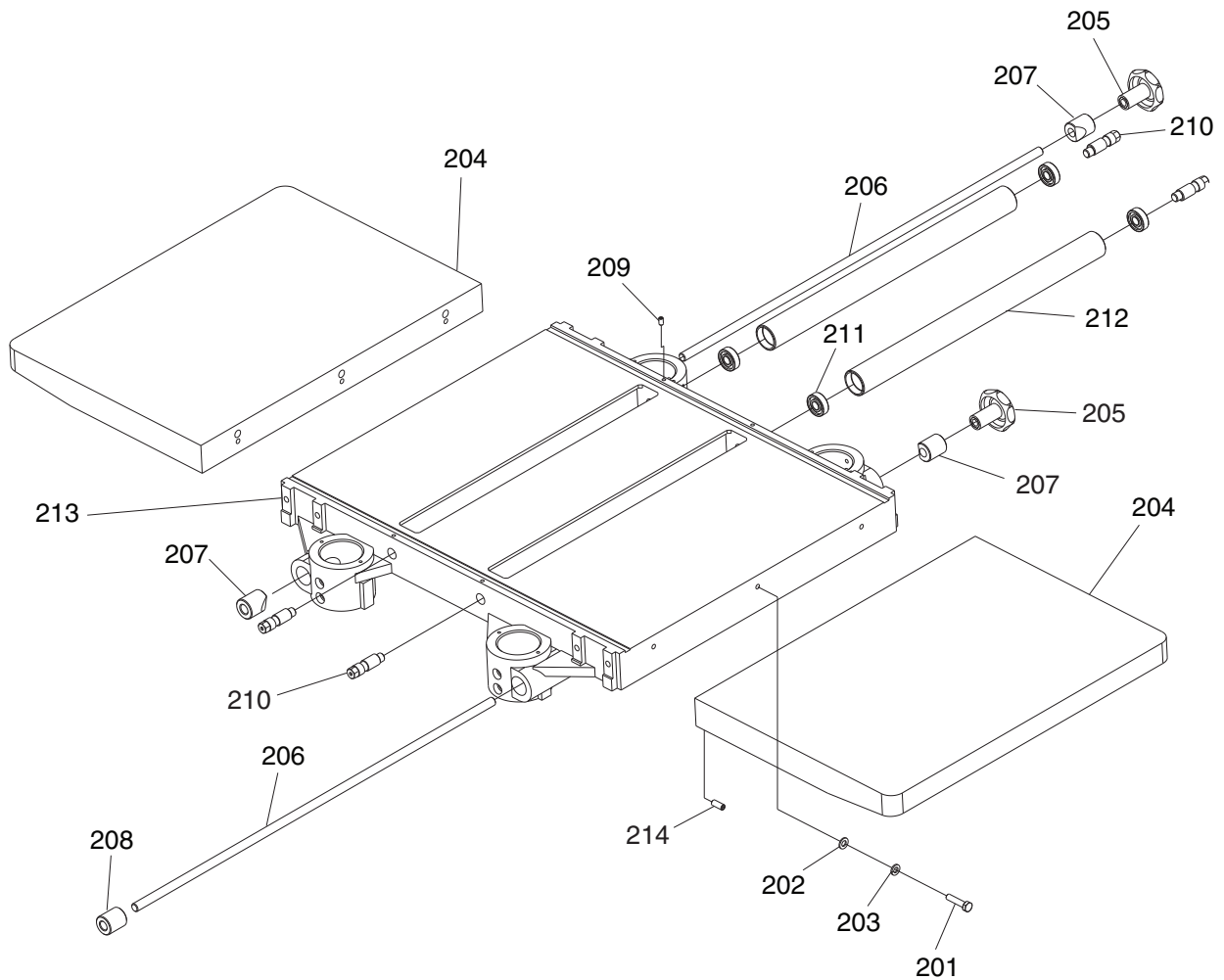
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REF	PART #	DESCRIPTION
92	P0454092	INFEED ROLLER SPROCKET
93	P0454093	HEX NUT M6-1
94	P0454094	SET SCREW M6-1 X 20
95	P0454095	HEX BOLT M8-1.25 X 20
96	P0454096	ADJUSTMENT PLATE
97	P0454097	OILER SET SCREW
98	P0454098	COMPRESSION SPRING
99	P0454099	FEED ROLLER BLOCK
100	P0454100	KEY 5 X 5 X 22
101	P0454101	INFEED ROLLER
102	P0454102	HEX BOLT M8-1.25 X 25
103	P0454103	CUTTER PULLEY FLAT WASHER
104	P0454104	KEY 8 X 8 X 35
105A	P0454105A	MOTOR PULLEY MX V2.09.07
105-1	P0454105-1	MOTOR PULLEY WASHER
105-2	P0454105-2	TAPERED HEAD SCREW

REF	PART #	DESCRIPTION
105A	P0454105A	MOTOR PULLEY MX V2.09.07
106	P0454106	CUTTERHEAD PULLEY MX
107	P0454107	E-CLIP 8MM
108	P0454108	KNIFE JIG SHAFT
109	P0454109	KNIFE JIG FOOT
109A	P0454109A	KNIFE SETTING JIG ASSEMBLY
110	P0454110	KNIVES 20" X 1" X 1/8" 4-PC SET
111	P0454111	COMPRESSION SPRING
112	P0454112	GIB SCREW
113	P0454113	GIB
114	P0454114	JACK SCREW M5-.8 X 12
115	P0454115	BALL BEARING 6206ZZ
116	P0454116	CUTTERHEAD 20" 4-KNIFE
117	P0454117	HEAD CASTING
124V2	P0454124V2	POWER CORD 12G 3W 72" L6-30P V2.08.12



# G0454 Table Breakdown

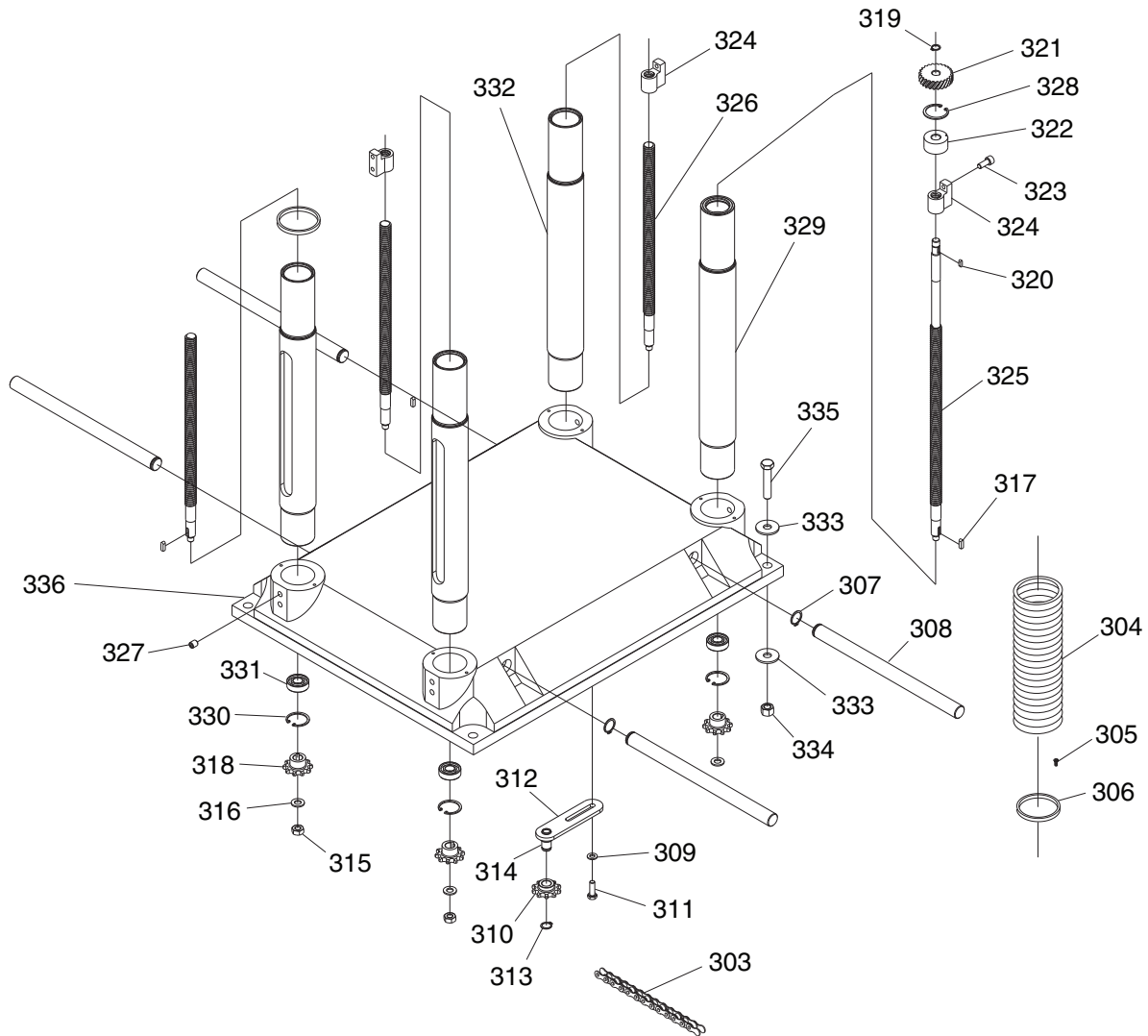


REF	PART #	DESCRIPTION
201	P0454201	HEX BOLT M8-1.25 X 35
202	P0454202	FLAT WASHER 8MM
203	P0454203	LOCK WASHER 8MM
204	P0454204	EXTENSION WING
205	P0454205	STAR KNOB M12-1.75
206	P0454206	LOCK ROD
207	P0454207	GIB

REF	PART #	DESCRIPTION
208	P0454208	WEDGE DOG
209	P0454209	SET SCREW M6-1 X 12
210	P0454210	ECCENTRIC SHAFT
211	P0454211	BALL BEARING 6201ZZ
212	P0454212	BED ROLLER
213	P0454213	MAIN TABLE
214	P0454214	SET SCREW M8-1.25 X 20



# G0454 Columns Breakdown

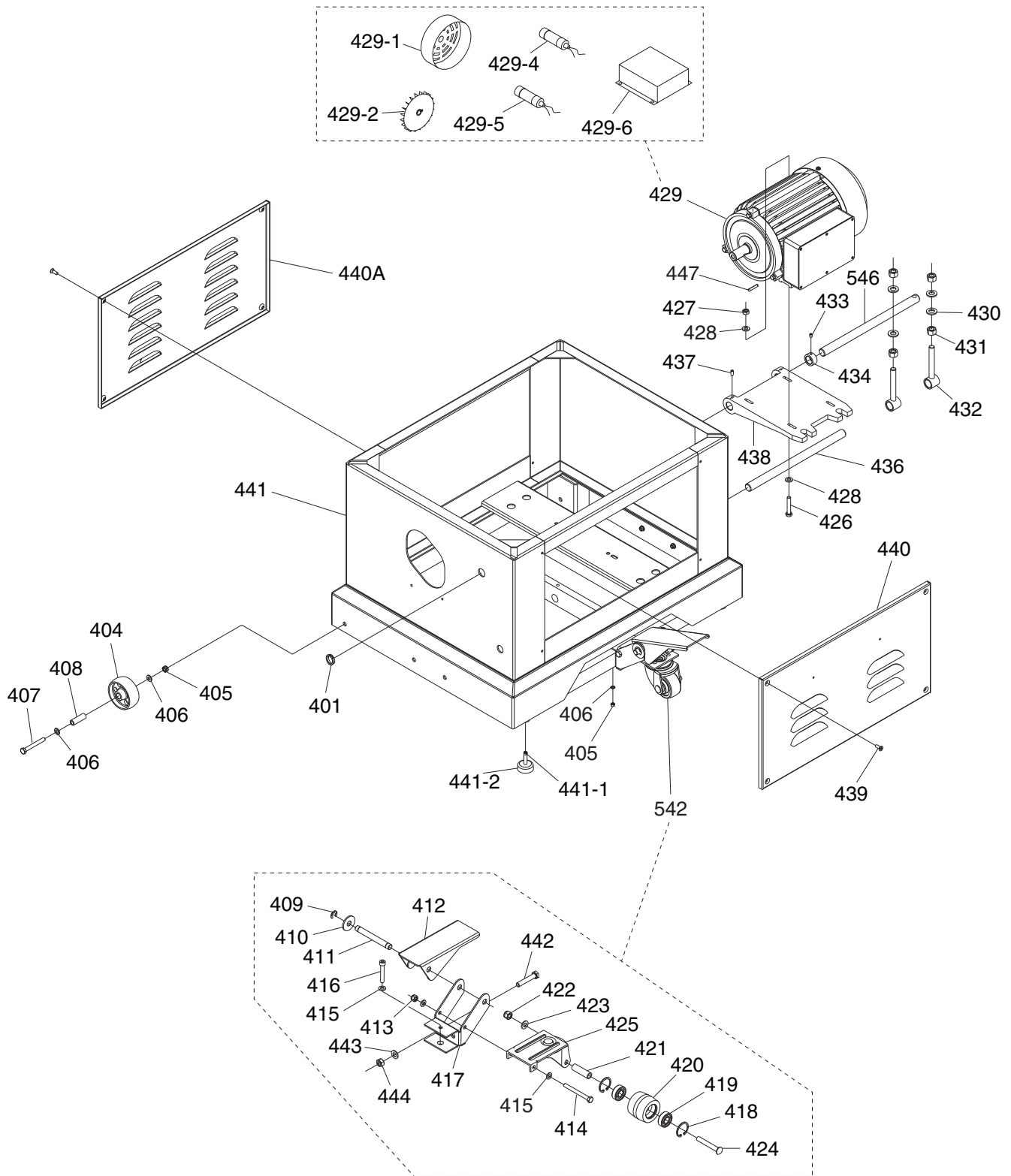


REF	PART #	DESCRIPTION
303	P0454303	CHAIN 08A-1 X 66
304	P0454304	DUST BOOT
305	P0454305	PHLP HD SCR M5-.8 X 10
306	P0454306	DUST BOOT SEAL
307	P0454307	EXT RETAINING RING 5MM
308	P0454308	LIFTING BAR
309	P0454309	FLAT WASHER 8MM
310	P0454310	SPROCKET
311	P0454311	HEX BOLT M8-1.25 X 25
312	P0454312	BRACKET
313	P0454313	EXT RETAINING RING 15MM
314	P0454314	SHAFT
315	P0454315	HEX NUT M10-1.5
316	P0454316	FLAT WASHER 10MM
317	P0454317	KEY 5 X 5 X 16
318	P0454318	SPROCKET
319	P0454319	EXT RETAINING RING 12MM

REF	PART #	DESCRIPTION
320	P0454320	KEY 4 X 4 X 12
321	P0454321	GEAR
322	P0454322	BUSHING
323	P0454323	CAP SCREW M8-1.25 X 20
324	P0454324	LEADSCREW NUT
325	P0454325	PRIMARY LEADSCREW
326	P0454326	SECONDARY LEADSCREW
327	P0454327	SET SCREW M10-1.5 X 12
328	P0454328	INT RETAINING RING 38MM
329	P0454329	PRIMARY COLUMN
330	P0454330	INT RETAINING RING 35MM
331	P0454331	BALL BEARING 6202ZZ
332	P0454332	SECONDARY COLUMN
333	P0454333	FLAT WASHER 12MM
334	P0454334	HEX NUT M12-1.75
335	P0454335	HEX BOLT M12-1.75 X 60
336	P0454336	BASE



# G0454 Cabinet Stand Breakdown



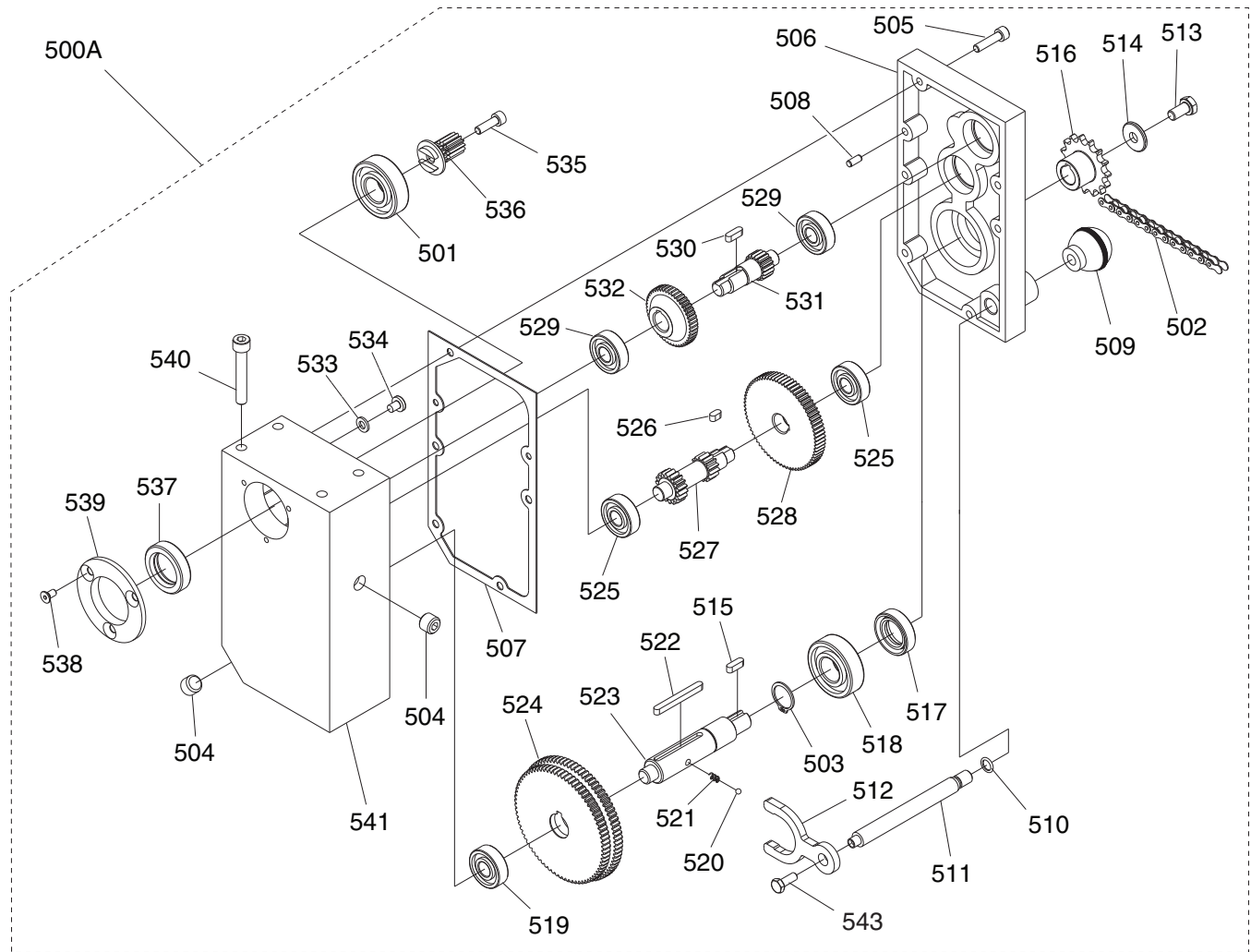
# G0454 Cabinet Stand Parts List

REF	PART #	DESCRIPTION
401	P0454401	RELIEF BUSHING
404	P0454404	UNIVERSAL WHEEL 78MM DIA
405	P0454405	HEX NUT M8-1.25
406	P0454406	FLAT WASHER 8MM
407	P0454407	HEX BOLT M8-1.25 X 65
408	P0454408	SLEEVE
409	P0454409	E-CLIP 9MM
410	P0454410	FLAT WASHER 12MM
411	P0454411	SHAFT 12MM
412	P0454412	PEDAL
413	P0454413	HEX NUT M8-1.25
414	P0454414	HEX BOLT M8-1.25 X 100
415	P0454415	FLAT WASHER 8MM
416	P0454416	HEX BOLT M8-1.25 X 50
417	P0454417	BRACKET
418	P0454418	INT RETAINING RING 35MM
419	P0454419	BALL BEARING 6202-2RS
420	P0454420	TROLLEY WHEEL
421	P0454421	TROLLEY WHEEL SLEEVE
422	P0454422	LOCK NUT M12-1.75
423	P0454423	FLAT WASHER 10MM
424	P0454424	TROLLEY WHEEL BOLT
425	P0454425	TROLLEY UNIVERSAL KIT
426	P0454426	HEX BOLT M8-1.25 X 45
427	P0454427	HEX NUT M8-1.25
428	P0454428	FLAT WASHER 8MM
429	P0454429	MOTOR 5HP 240V 1-PH
429-1	P0454429-1	MOTOR FAN COVER

REF	PART #	DESCRIPTION
429-2	P0454429-2	MOTOR FAN
429-4	P0454429-4	S CAPACITOR 300M 250V
429-5	P0454429-5	R CAPACITOR 60M 450V
429-6	P0454429-6	MOTOR WIRING JUNCTION BOX
429-7	P0454429-7	BALL BEARING 6206ZZ
429-8	P0454429-8	BALL BEARING 6204ZZ
429-9	P0454429-9	CENTRIFUGAL SWITCH 19MM 3450
429-10	P0454429-10	CONTACT PLATE 19MM
430	P0454430	FLAT WASHER 12MM
431	P0454431	HEX NUT M12-1.75
432	P0454432	ADJUST BOLT
433	P0454433	SET SCREW M6-1 X 8
434	P0454434	CONNECTING ROD LOCK COLLAR
436	P0454436	PLATE CONNECTING ROD
437	P0454437	SET SCREW M6-1 X 12
438	P0454438	MOTOR MOUNT PLATE
439	P0454439	FLAT HD SCR M6-1 X 20
440	P0454440	FRONT COVER
440A	P0454440A	REAR COVER
441	P0454441	CABINET STAND
441-1	P0454441-1	HEX NUT M8-1.25
441-2	P0454441-2	RUBBER FOOT
442	P0454442	HEX BOLT M10-1.5 X 55
443	P0454443	FLAT WASHER 10MM
444	P0454444	HEX NUT M10-1.5
447	P0454447	KEY 5 X 5 X 30
542	P0454542	PEDAL ASSEMBLY
546	P0454546	PLATE CONNECTING ROD



# G0454 Gearbox Breakdown

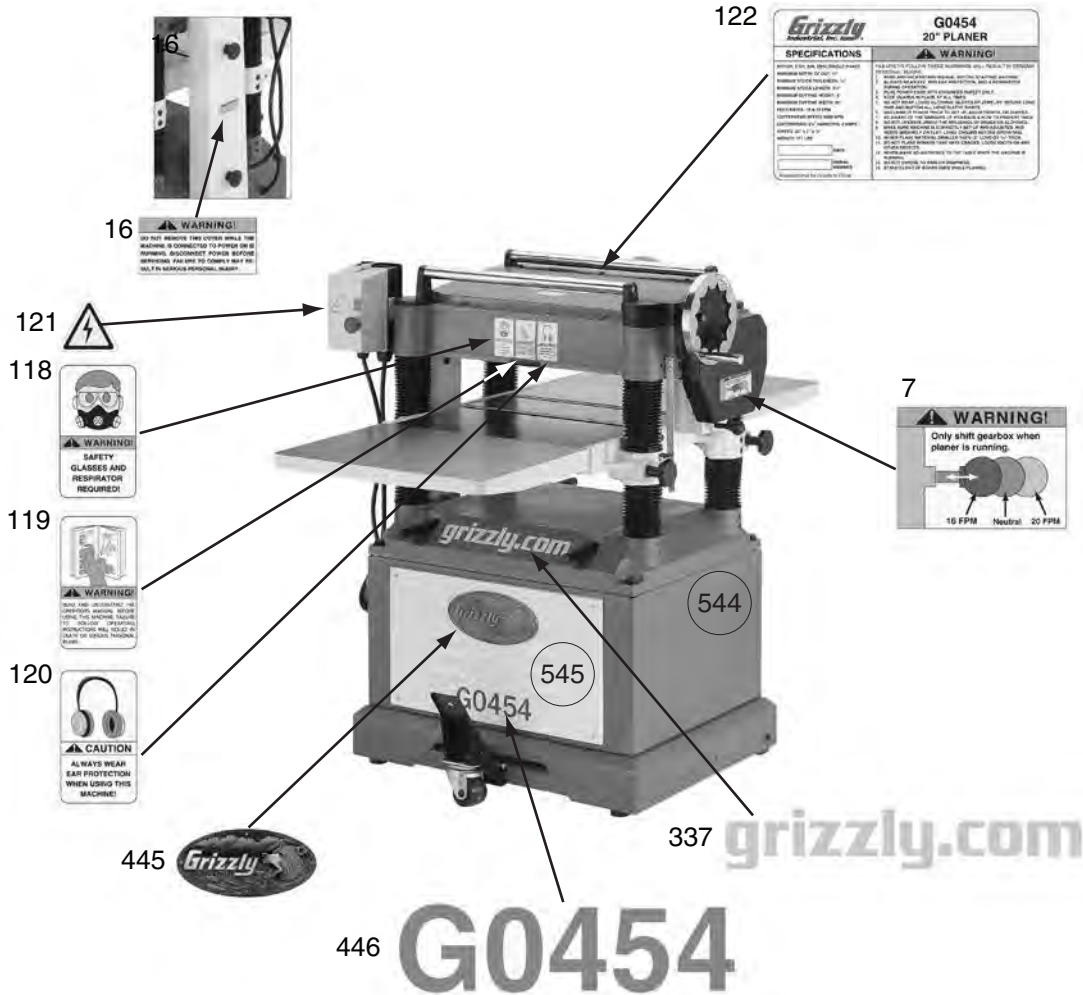


REF	PART #	DESCRIPTION
500A	P0454500A	GEARBOX ASSEMBLY
501	P0454501	BALL BEARING 6204ZZ
502	P0454502	CHAIN 06B-1 X 51
503	P0454503	EXT RETAINING RING 20MM
504	P0454504	OIL PLUG
505	P0454505	CAP SCREW M6-1 X 25
506	P0454506	GEARBOX BASE
507	P0454507	GASKET
508	P0454508	PIN 5 X 10
509	P0454509	BALL KNOB M10-1.5
510	P0454510	O-RING 10.8 X 2.4 P11
511	P0454511	HANDLE SHAFT
512	P0454512	SHIFTING FORK
513	P0454513	HEX BOLT M8-1.25 X 16
514	P0454514	FLAT WASHER 8MM
515	P0454515	KEY 5 X 5 X 16
516	P0454516	SPROCKET
517	P0454517	OIL SEAL 20 X 35 X 7
518	P0454518	BALL BEARING 6204ZZ
519	P0454519	BALL BEARING 6201ZZ
520	P0454520	STEEL BALL 4MM
521	P0454521	COMPRESSION SPRING

REF	PART #	DESCRIPTION
522	P0454522	KEY 5 X 5 X 50
523	P0454523	SHAFT
524	P0454524	GEAR
525	P0454525	BALL BEARING 6201ZZ
526	P0454526	KEY 5 X 5 X 10
527	P0454527	GEAR SHAFT
528	P0454528	GEAR
529	P0454529	BALL BEARING 6201ZZ
530	P0454530	KEY 5 X 5 X 14
531	P0454531	GEAR SHAFT
532	P0454532	GEAR
533	P0454533	FLAT WASHER 6MM
534	P0454534	PHLP HD SCR M6-1 X 8
535	P0454535	CAP SCREW M6-1.0 X 20 LH
536	P0454536	GEAR 14T
537	P0454537	OIL SEAL 25 X 40 X 10
538	P0454538	CAP SCREW M5-.8 X 12
539	P0454539	FLANGE COVER
540	P0454540	CAP SCREW M8-1.25 X 50
541	P0454541	GEARBOX COVER
543	P0454543	FLANGE BOLT M6-1 X 12



# G0454 Label Placement



REF	PART #	DESCRIPTION
7	P0454007	SPEED CHANGE LABEL
16	P0454016	BELT COVER LABEL
118	P0454118	RESPIRATOR/GLASSES LABEL VL
119	P0454119	READ MANUAL LABEL VL
120	P0454120	EAR PROTECTION LABEL VL
121	P0454121	ELECTRICITY LABEL

REF	PART #	DESCRIPTION
122V2	P0454122V2	MACHINE ID LABEL CSA V2.08.12
337	P0454337	GRIZZLY.COM LABEL 13 X 2"
445	P0454445	GRIZZLY NAMEPLATE
446	P0454446	MODEL NUMBER LABEL
544	P0454544	GRIZZLY GREEN TOUCH UP PAINT
545	P0454545	GRIZZLY PUTTY TOUCH UP PAINT

## ⚠️ WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or [www.grizzly.com](http://www.grizzly.com) to order new labels.

