



Model G4185 Horizontal Boring Machine

| Ref# | Part# | Description |
|------|----------|---------------------------|
| 001 | P4185001 | FIXING PLATE, LEFT |
| 002 | P4185002 | FIXING PLATE, RIGHT |
| 003 | P4185003 | SUPPORT PLATE, LOWER |
| 004 | PN03M | HEX NUT M8-1.25 |
| 005 | PLW04M | LOCK WASHER M8 |
| 006 | PB09M | HEX BOLT M8-1.25 X 20 |
| 007 | P4185007 | FIXING SHELF |
| 008 | PB03M | HEX BOLT M8-1.25 X 16 |
| 009 | P4185009 | MACHINE BODY |
| 010 | PN03M | HEX NUT M8-1.25 |
| 011 | PW01M | FLAT WASHER M8 |
| 012 | PB09M | HEX BOLT M8-1.25 X 20 |
| 013 | P4185013 | FRONT COVER PLATE |
| 014 | PB03M | HEX BOLT M8-1.25 X 16 |
| 015 | P4185015 | SLIDEWAY |
| 016 | PSS01M | SETSCREW M6-1.0 X 10 |
| 017 | P4185017 | MOTOR SEAT |
| 018 | P4185018 | BRONZE BUSHING |
| 019 | P4185019 | SLIDING BUSHING |
| 020 | P4185020 | ROUND HEAD CROSS SCREW |
| 021 | P4185021 | DUST GUARD HOSE |
| 022 | P4185022 | FIXING BUSHING |
| 023 | PSS01M | SETSCREW M6-1.0 X 10 |
| 024 | PSS05M | SETSCREW M5-.8 X 10 |
| 025 | P4185025 | WIRING GROMMET |
| 026 | P4185026 | PUSH BUTTON SWITCH |
| 027 | P4185027 | ROUND HEAD CROSS SCREW |
| 028 | P4185028 | MOTOR |
| 029 | PB07M | HEX BOLT M8-1.25 X 25 |
| 030 | PW01M | FLAT WASHER M8 |
| 031 | P4185031 | LEADING BLOCK |
| 032 | P4185032 | ROUND HEAD HEX RING SCREW |
| 033 | P4185033 | FIXING SEAT |
| 034 | PLW04M | LOCK WASHER M8 |
| 035 | PB07M | HEX BOLT M8-1.25 X 25 |
| 036 | PN08M | HEX NUT M10-1.25 |
| 037 | P4185037 | COLLISION PREVENT LEVER |
| 038 | P4185038 | SLIDING AIR CYLINDER |
| 039 | PB07M | HEX BOLT M8-1.25 X 25 |
| 040 | P4185040 | AIR PRESSURE JOINT |
| 041 | P4185041 | STRAIGHT JOINT (MALE) |
| 042 | P4185042 | STRAIGHT JOINT (FEMALE) |
| 043 | P4185043 | SPEED ADJUSTING JOINT |
| 044 | PN24M | HEX NUT M12-1.25 |
| 045 | P4185045 | FLOATING JOINT |
| 046 | PN24M | HEX NUT M12-1.25 |
| 047 | P4185047 | JOINT LEVER |
| 048 | P4185048 | HEX NUT |
| 049 | PW14 | FLAT WASHER 5/8" |
| 050 | P4185050 | SAFETY GUARD |

| Ref# | Part# | Description |
|------|----------|----------------------------|
| 051 | P4185051 | SEMI-RND HEX RING SCREW |
| 052 | P4185052 | LIFTING BODY |
| 053 | P4185053 | ROUND HEAD HEX RING SCREW |
| 054 | P4185054 | SLIDING SPACER |
| 055 | P4185055 | LIFTING SEAT |
| 056 | PSS21M | SETSCREW M8-1.25 X 25 |
| 057 | PN03M | HEX NUT M8-1.25 |
| 058 | P4185058 | NUT SEAT |
| 059 | PW03M | FLAT WASHER M6 |
| 060 | PLW03M | LOCK WASHER M6 |
| 061 | PB10M | HEX BOLT M6-1 X 25 |
| 062 | P4185062 | ADJUSTING HANDLE |
| 063 | PSS16M | SETSCREW M8-1.25 X 10 |
| 064 | P4185064 | LIFTING SCREW |
| 065 | P4185065 | WORKING TABLE |
| 066 | PW01M | FLAT WASHER M8 |
| 067 | PB07M | HEX BOLT M8-1.25 X 25 |
| 068 | P4185068 | SLIDING SPACER |
| 069 | P4185069 | ANGLE GAUGE |
| 070 | P4185070 | LOCK SCREW |
| 071 | P4185071 | AIR CYLINDER FIXING SEAT |
| 072 | P4185072 | KEY |
| 073 | PN03M | HEX NUT M8-1.25 |
| 074 | PW01M | FLAT WASHER M8 |
| 075 | PLW04M | LOCK WASHER M8 |
| 076 | PB26M | HEX BOLT M8-1.25 X 30 |
| 077 | P4185077 | HOLDING DOWN CYLINDER |
| 078 | P4185078 | HOLDING DOWN BLOCK |
| 079 | P4185079 | SETSCREW M8-1.25 X 10 |
| 080 | P4185080 | DUST GUARD-ACRYLIC |
| 081 | P4185081 | ROUND HEAD CROSS SCREW |
| 082 | P4185082 | FOOT SELECTOR SWITCH |
| 083 | P4185083 | AIR PRESSURE HOSE |
| 084 | P4185084 | QUICK JOINT (MALE) |
| 085 | P4185085 | QUICK JOINT (FEMALE) |
| 087 | P4185087 | MACHINE PLATE |
| 088 | PN03M | HEX NUT M8-1.25 |
| 089 | PN03M | HEX NUT M8-1.25 |
| 200 | P4185200 | WARNING LABEL/MACHINE ID |
| 201 | G8588 | SMALL CAST LOGO |
| 202 | P4185202 | PINCH WARNING LABEL |
| 203 | P4185203 | SFTY GLASSES WARNING LABEL |