



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL G0542 48" 12-GAUGE PAN AND BOX BRAKE

### Product Dimensions:

Weight..... 1254 lbs.  
 Width (side-to-side) x Depth (front-to-back) x Height..... 83 x 29 x 69 in.  
 Footprint (Length x Width)..... 53-1/4 x 29-1/4 in.

### Shipping Dimensions:

Type..... Wood Crate  
 Content..... Machine  
 Weight..... 1271 lbs.  
 Length x Width x Height..... 30 x 70 x 37 in.  
 Must Ship Upright..... Yes

### Main Specifications:

#### Capacities

Maximum Width..... 48 in.  
 Maximum Thickness at Half Width Mild Steel..... 12 Gauge  
 Maximum Thickness at Full Width Mild Steel..... 14 Gauge  
 Aluminum..... 6 Gauge  
 Soft Brass..... 10 Gauge  
 Annealed Phosphor Bronze..... 11 Gauge  
 Soft Copper..... 10 Gauge  
 Hard Copper..... 11 Gauge  
 ABS Plastic..... 3 Gauge  
 Brake Range..... 0 – 135 Degrees  
 Minimum Reverse Bend..... 1/2 in.  
 Maximum Height of Pan/Box Brake Sides..... 6 in.  
 Number of Fingers..... 8  
 Width of Fingers..... 3, 4 and 25 in.

#### Construction

Apron..... Steel  
 Base..... Steel  
 Fingers..... Precision Ground Steel, Hardened Edge  
 Hold-Down Assembly..... Steel